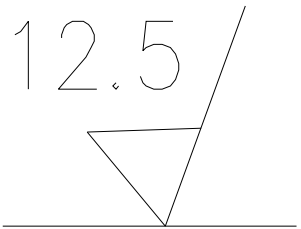


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3-80-423-35614

DRAWING No



EP.AS PER FIGURE-A
d1=370

EP.AS PER DRG. NO:
3-80-300-19825
STY-P, d1=370

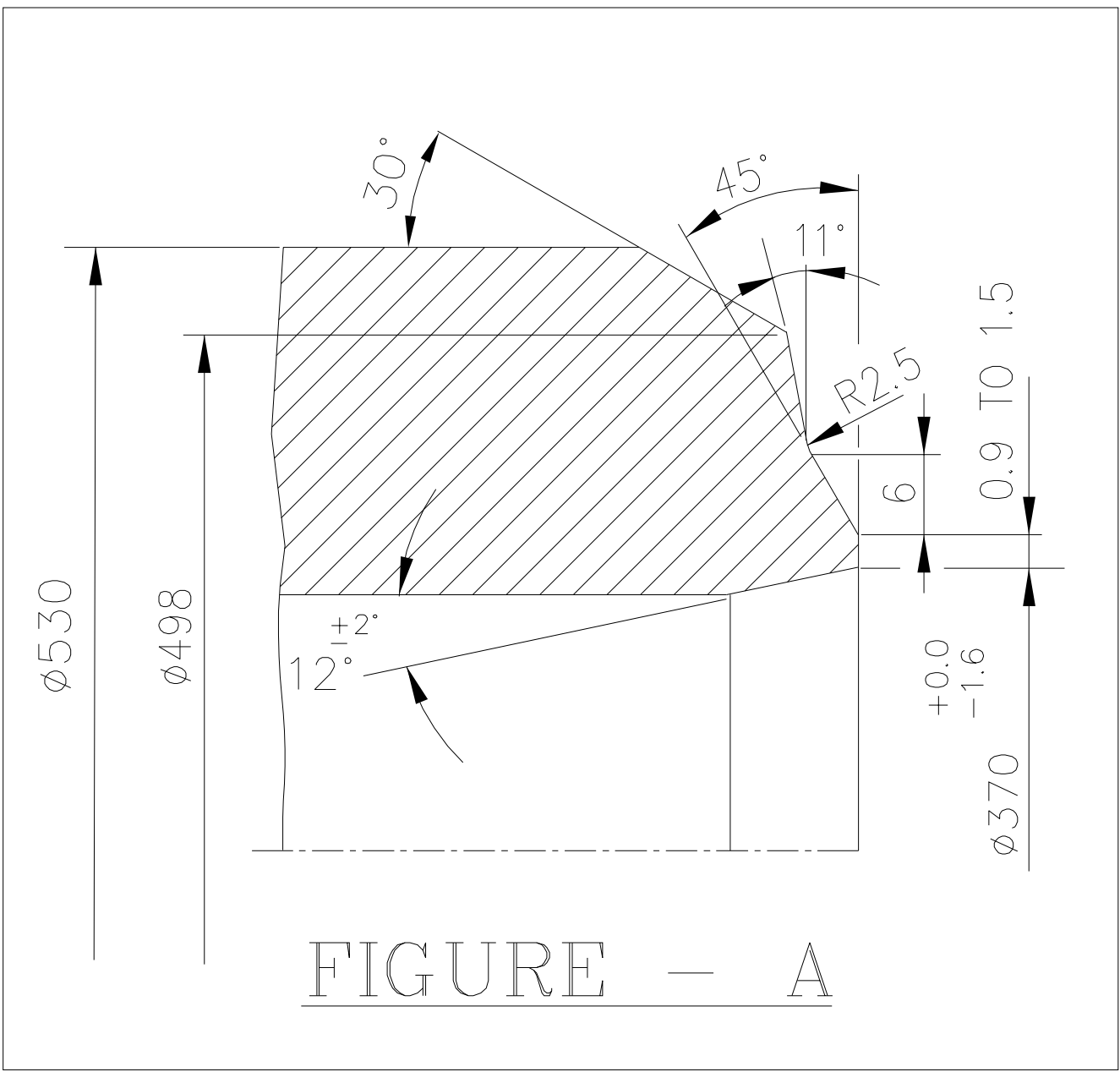
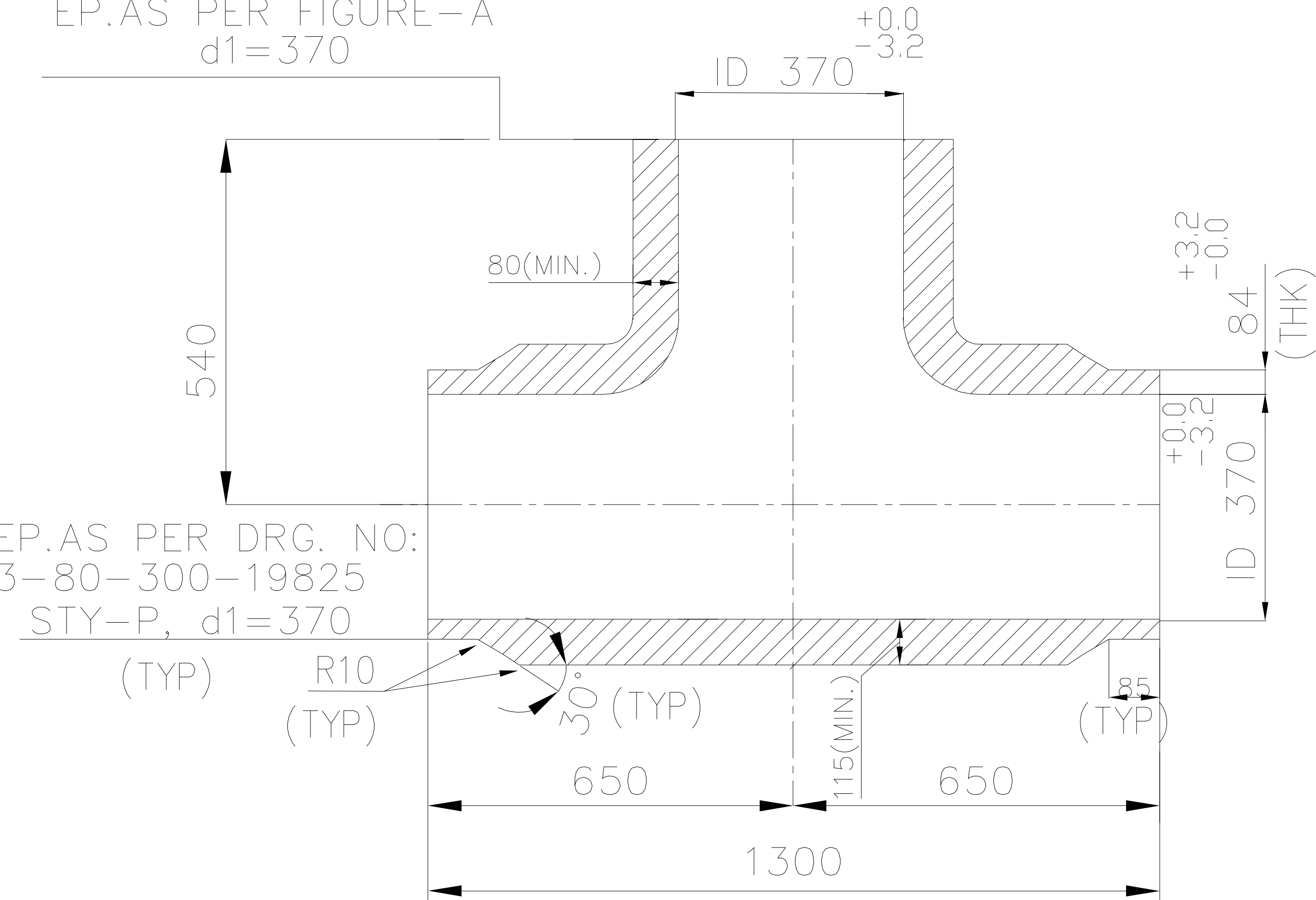
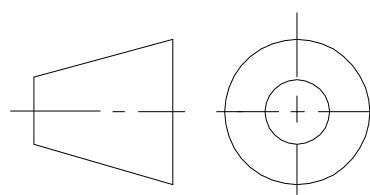


FIGURE - A

REV	DATE	ALTD :	REV	DATE	ALTD :
02		APPD :	01		APPD :

NOTES :-

- DESIGN PRESSURE : 490 kg/sq.cm.(g)
- DESIGN TEMPERATURE : 200° C
- ALL DIMENSIONS ARE FINISHED DIMENSIONS.
- MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234.
- FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
- FOLLOW TDG:102 (LATEST REVISION)
- WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY. ACTUAL WEIGHT TO BE FURNISHED BY FITTING SUPPLIER.
- CONSTRUCTION SHALL BE SEAMLESS
- AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE
- DETAILED DIMENSIONS SHALL BE SUBMITTED FOR REVIEW

01	BW UNEQUAL TEE ID370X84/ID370X64	3-80-423-35614		92 505 197 0000 SA234WPC	A	2239,991 1	
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.	
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT							
 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017 DRN CHD APPD NAME S ARUNSHARMA P SURESH SARAVANAN C SIGN DATE 12.04.19 12.04.19 12.04.19 NO OF ITEMS							
DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	BHEL PO REF.NO:	ITEM No.	
CODE	C/M/F		N.T.S.				
TITLE BW UNEQUAL TEE (ID370X84/ID370X64-SA234WPC)				CARD CODE U 01	DRAWING No. 3-80-423-35614		REV 00